

Ships April 24th



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

SOLID

D4038-6
Job Sheet 174522



Part No: D4038-6

Job Qty: 5 ea

Part Name: Block



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 8 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	5 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Machining-2		mm 18/04/22
100	Bandsaw	5 pcs	4/9/18	4/9/18	0.00	0.09	Bandsaw1		"
105	CNC Vertical Machining	5 pcs	4/9/18	4/9/18	0.00	2.15	HAAS1-4		"
110	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC2 Machining-2		"
120	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC8 Machining-2		mm 18/04/24
130	HandFinish	5 pcs	4/9/18	4/9/18	0.00	0.31	HandFinish1		SAD 18-04-24
150	QC	5 pcs	4/9/18	4/9/18	0.00	0.00	QC3		11 APR 25 2018
160	Packaging	5 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-2	5000	9-89 APR 25 2018
170	QC21-SA	5 Ea	4/9/18	4/9/18	0.00	0.00	QC21		6 APR 25 2018

Part Op **100** - CUT BLANK 2.19" LONG
Descriptions: **105** - Mill as per Dwg and Folio FA883

DAS
21
9-86

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X02.000	6061-T6 Bar 1.50 X 2.00	.8300 ft (.166 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.500X02.000	1	14	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

not be found.

Plex 3/16/18 2:22 PM Dart.Gagnon.Michelle

Container No: S063680



Part: D4038-6

Job No: 174522

Serial No/Batch: S063680

Revision: F

Inspector:

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	10.06.08	New Issue	KJ	
B	11.04.05	Dwg Rev updated	KJ	
C	11.06.21	Dwg Rev updated	KJ	